

### **ABOUT KICKS**

KICK'S Industries, based in Sylvania, Georgia, combines three generations of hunting and shooting experience with over sixty years of combined precision manufacturing experience. This unique combination of experience allows KICK'S Industries to produce precision machined, high-performance products which are engineered to deliver the results sought by hunters & sport shooters alike. KICK'S Industries is family owned and operated.

### WHAT WE DO

KICK'S Industries manufactures a complete line of aftermarket shotgun chokes designed for every type of hunting and competition shooting. KICK'S chokes can be purchased directly from the factory or through our international dealer network.

### TABLE OF CONTENTS

ABOUT US	2
HOW IT WORKS/OUR GUARANTEE	3
WHY KICKS IS BETTER	4
EFFECTIVE DISTANCES	5
WATERFOWL	6
TURKEY	8
DEER	9
PREDATOR	10
COMPETITIVE SHOOTING	11
ACCESSORIES	13
FITMENT GUIDE	14



### **HOW IT WORKS**

KICK'S chokes are diagonally ported at a 135° angle away from the shooter, which reduces the side blast that is common with other types of porting. Because of the sharp angle of the ports, the leading edge acts as a braking system, slowing the wad down in order to provide superior patterning.

Our unique conical/parallel internal design, together with our exclusive outward angled diagonal ports improve patterns by up to 20% in increased density. Our ports also reduce muzzle jump and felt recoil giving you faster, more accurate, and more comfortable follow up shots.

### **OUR GUARANTEE**

KICK'S Industries offers a thirty day satisfaction guarantee. If you buy a product from us and you are not completely satisfied for any reason, you can send it back to us for an exchange or refund within thirty days.\*

In addition, we are so confident in the quality and reliability of our products, we offer a lifetime guarantee on parts and workmanship.



### **WHY KICK'S IS BETTER**

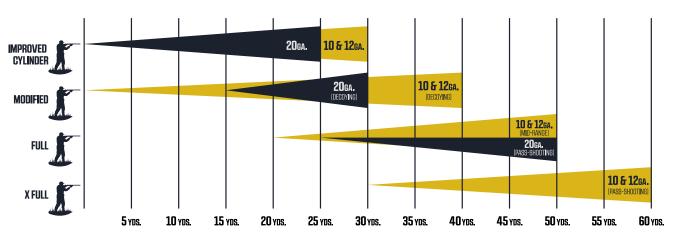
The production of superior quality products begins with the use of superior quality materials. All KICK'S chokes are manufactured from solid, heat-treated, 17-4PH grade round bar stock. The use of solid bar stock eliminates problems with weak seams and other issues encountered with the use of tubing or other lower quality materials.

ALL KICK'S CHOKES ARE COMPLETELY SMOOTH INSIDE THE BORE. THERE ARE NO BLOCKS OR RINGS INSIDE TO DEFORM YOUR SHOT OR INHIBIT YOUR PATTERNING.

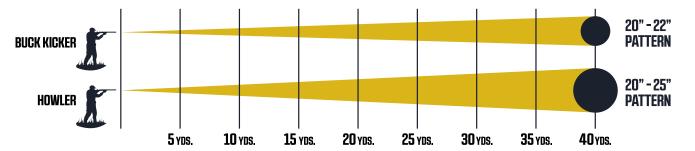
All KICK'S chokes have a unique combination of conical and parallel sections. The conical section is where the choking happens. The parallel section is where the wad-stripping action occurs as the shot returns to a straight path. Plus, there's no wrench required for installation or removal.

# **EFFECTIVE DISTANCES**

### **HIGH FLYER & VORTEX CHOKES**



### **BUCK KICKER & HOWLER CHOKES**



### **SMOKE CHOKE**





















### **PATTERNING TIPS**

- Use a good rest
- Make sure your target is large enough to capture your entire pattern.
- Shoot multiple targets in order to get a true picture of the patterns your gun is producing.
- Different brands of shells will produce different results.
- Know the capabilities of your gun before going afield.
- A choke that is too tight is just as bad as a choke that is not tight enough.

4

5

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# WATERFOWL HIGH FLYER

KICK'S High Flyer chokes are specifically designed for use with Hevi-Shot, steel, or lead. For best results when using ammunition meant to be shot through non-ported choke tubes, see page 7 for KICK'S Vortex chokes.



Available in 10, 12, and 20 gauges.

### **FEATURES**

- 17-4PH STAINLESS STEEL
- CHEMICALLY BLACKENED
- ROUND ANGLE-PORTED EXTENSION
- CHOKE EXTENSION IS APPROXIMATELY 11/2" LONG
- UNIQUE CONICAL / PARALLEL INTERIOR DESIGN

- SIZE LABELING BASED ON STEEL SHOT PATTERNING

### Also Available in **CAMO** • DENSER, MORE CONSISTENT PATTERNS RECOIL REDUCTION MUZZLE JUMP REDUCTION NO WRENCH REQUIRED

### OTHER APPLICATIONS

**DOVE HUNTING** 

Use High Flyer Modified, Full, or X Full

**UPLAND GAME** 

Use High Flyer Full or X Full

**OUAIL HUNTING** 

Use High Flyer Improved Cylinder



# **VORTEX**

KICK'S Vortex chokes are specifically designed for use with ammuntion meant to be shot through non-ported choke tubes. For best results when using all other shell types see page 6 for KICK'S High Flyer chokes. Available in 10, 12, and 20 gauges.

### **FEATURES**

- •17-4PH STAINLESS STEEL
- CHEMICALLY BLACKENED
- NON-PORTED, SMOOTH BORE DESIGN
- CHOKE EXTENSION IS APPROXIMATELY 11/2" LONG
- UNIQUE CONICAL / PARALLEL INTERIOR DESIGN
- DENSER, MORE CONSISTENT PATTERNS
- NO WRENCH REQUIRED
- SIZE LABELING BASED ON STEEL SHOT PATTERNING



The award winning Goblin' Thunder is the original extended ported shotgun choke. With the right combination of shell, pellet, and choke constriction, Gobblin' Thunder dependably delivers a 14"-16" pattern at 40 yards.

Available in 10, 12, 16, 20, 28, and .410 gauges.

# DEER BUCK KICKER

Designed to control buckshot loads with more consistency than ever before, Buck Kicker chokes are available in several constrictions that can handle shot sizes from 000 to #4 buck. Available in 10, 12, and 20 gauges.



Also Available in **CAMO** 

### **FEATURES**

- •17-4PH STAINLESS STEEL
- CHEMICALLY BLACKENED
- ROUND ANGLE-PORTED EXTENSION
- CHOKE EXTENSION IS APPROXIMATELY 11/2" LONG
- UNIQUE CONICAL / PARALLEL INTERIOR DESIGN
- DENSER, MORE CONSISTENT PATTERNS
- RECOIL REDUCTION
- MUZZLE JUMP REDUCTION
- NO WRENCH REQUIRED
- 20" TO 22" PATTERN AT 40 YARDS



### **FEATURES**

- FOR BEST RESULTS, USE 3" SHELLS WITH #5 PELLETS
- 17-4PH STAINLESS STEEL
- CHEMICALLY BLACKENED
- ROUND ANGLE-PORTED EXTENSION
- CHOKE EXTENSION IS APPROXIMATELY 1 1/2" LONG
- UNIQUE CONICAL / PARALLEL INTERIOR DESIGN
- DENSER, MORE CONSISTENT PATTERNS
- RECOIL REDUCTION
- MUZZLE JUMP REDUCTION
- NO WRENCH REQUIRED
- SIZE LABELING BASED ON INSIDE DIAMETER MEASUREMENT

Also Available in CAMO

ITH #5 PELLETS

NSISTENT PATTERNS

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# PREDATOR HOWLER

As coyote and other predator populations continue to rise, especially in populated areas, predator hunting is rapidly becoming a hunting segment that is both popular as well as necessary. Kick's Howler chokes are designed for maximum performance.

Available in 12 gauge.

### **FEATURES**

- 17-4PH STAINLESS STEEL
- CHEMICALLY BLACKENED
- ROUND ANGLE-PORTED EXTENSION
- CHOKE EXTENSION IS APPROXIMATELY 11/2" LONG
- DENSER, MORE CONSISTENT PATTERNS
- RECOIL REDUCTION
- MUZZLE JUMP REDUCTION
- NO WRENCH REQUIRED



# **COMPETITIVE SHOOTING**



### **SMOKE**

From sporting clays and skeet to trap and five stand, our Smoke competition chokes give you what you need to maximize your potential. Available in 12, 20, 28, and .410 gauges.

### **FEATURES**

- 17-4PH STAINLESS STEEL
- ROUND ANGLE-PORTED EXTENSION
- CHOKE EXTENSION IS APPROXIMATELY 11/2" LONG
- UNIQUE CONICAL / PARALLEL INTERIOR DESIGN
- DENSER, MORE CONSISTENT PATTERNS
- RECOIL REDUCTION
- MUZZLE JUMP REDUCTION
- NO WRENCH REQUIRED

### **SPORTING CLAYS**

The best choke sizes for sporting clays are the .010" Improved Cylinder and the .015" Light Modified

### **SKEET**

The best choke sizes for skeet are the -.005" Negative and the .000" Cylinder.

### **TRAP**

The best choke sizes for trap are the .015" Light Modified for the 16 yard line and .025" Improved Modified for the 27 yard line.

### **FIVE STAND**

The best choke sizes for five stand are the .010" Improved Cylinder and the .015" Light Modified.

All Smoke chokes are labeled based on lead shot paterning. Smoke chokes can also be safely used with stee shot in constriction sizes Negative through Improved Modified.

# **COMPETITIVE SHOOTING**



### **CARD SHOOTER**

Offered in tighter constrictions than our other choke lines, our Card Shooter chokes are specifically intended for shooting paper targets. Designed for maximum performance.

Available in 12 gauge only.

### **FEATURES**

- 17-4PH STAINLESS STEEL
- ROUND ANGLE-PORTED EXTENSION
- CHOKE EXTENSION IS APPROXIMATELY 11/2" LONG
- UNIQUE CONICAL / PARALLEL INTERIOR DESIGN
- DENSER, MORE CONSISTENT PATTERNS
- RECOIL REDUCTION
- MUZZLE JUMP REDUCTION
- NO WRENCH REQUIRED



# **ACCESSORIES**



### **CHOKE CLEANER**

Slip2000 is the best choke cleaner on the market (and we've tried them all). Just shake the jar, drop your chokes in, and let them soak.

(Not recommended for use on black chokes.)

(Available in your choice of 12ga or 20ga)



### **ULTRA-BLUE CHOKE LUBE**

Kick's UltraBlue reduces friction & increases velocity when used on inside surface. It helps keep chokes snug, improves patterning, and prevents corrosion. UltraBlue stays where you put it and is perfect for all moving parts of your gun.

Available in a 1 oz. jar or 3cc syringe (refillable).



13

# FITMENT GUIDE

## **GOBBLIN' THUNDER**

	Basic	3" / #4	3.5" / #4	3" / #5	3.5" / #5	3" / #6	3.5" / #6
12 GAUGE							
BENELLI		0)					
M1 / M2 / Mobil / Nova / Super 90 Super Black Eagle II / Super Nova Vinci / Super Vinci	.665	.665	.670	.660	.665	.655	.660
BERETTA							
Beretta Benelli Mobil	.665	.665	.670	.660	.665	.655	.660
Optima Plus / Optima HP / XTrema 1 & 2	.680	.680	.680	.675	.680	.670	.675
BROWNING		//	// (				0/0
Invector Plus	.680	.680	.685	.675	.680	.670	.675
MOSSBERG							
835 / 935	.680	.680	.685	.675	.680	.670	.675
500 / 535 / 930	.665	.665	.670	.660	.665	.655	.660
REMINGTON							
Spartan (SPR)	.665	.665	.670	.660	.665	.655	.660
WINCHESTER						$\mathcal{I} = \mathcal{I}$	
SX2 / SX3 / SX4 / SXP	.680	.680	.685	.675	.680	.670	.675
10 GAUGE							
BROWNING / REMINGTON	.695		.695	/ ////	.690		.685
20 GAUGE							
BENELLI M2 BERETTA BENELLI MOBIL BROWNING INVECTOR PLUS REMINGTON / WINCHESTER	.560	.570		.560		.560	

Available in .410 (recommended shot: TSS #7.5 or #9).

# FITMENT GUIDE

### **HIGH FLYER & VORTEX**

	Improved Cylinder	Modified	Full	X Full
12 GAUGE				
BENELLI Crio Plus	.718	.710	.702	.697
BERETTA Optima Plus / HP	.728	.723	.715	.708
BERETTA BENELLI Mobil	.718	.710	.702	.697
BROWNING/WINCHESTER Invector Plus	.738	.732	.722	.715
MOSSBERG Ulti-Mag	.768	.760	.755	.748
REMINGTON	.722	.717	.710	.702
WINCHESTER/BROWNING/MOSSBERG Accu-Choke	.728	.722	.716	.710
10 GAUGE				
BROWNING	.772	.767	.760	.753
REMINGTON	.775	.765	.760	.755
20 GAUGE				
BERETTA	.625	.620	.610	N/A
BROWNING INVECTOR PLUS	.625	.620	.610	N/A
REMINGTON	.620	.615	.605	N/A
MOSSBERG	.620	.615	.605	N/A

### **BUCK KICKER**

	Light Full (000 Buck)	Full (00 Buck)	X Full (#1, #4, or #3 00 Buck)
12 GAUGE			
BERETTA Optima Plus / HP	.700	.695	.690
BERETTA BENELLI Mobil	.690	.685	.680
BROWNING/WINCHESTER Invector Plus	.710	.700	.690
MOSSBERG Ulti-Mag	.745	.740	.720
REMINGTON	.700	.695	.690
WINCHESTER/BROWNING/MOSSBERG Accu-Choke	.700	.695	.690
10 GAUGE			
BROWNING	.745	.740	.720
REMINGTON	.745	.740	.720
20 GAUGE			
BERETTA BENELLI	N/A	.610	N/A
BROWNING INVECTOR PLUS	N/A	.610	N/A
REMINGTON	N/A	.605	N/A
MOSSBERG	N/A	.605	N/A



